

efficiency



Garnica **Efficiency Poplar** Plywood surface appearance is developed to better serve customers who want a high-quality lamination with light-colored veneers and HPL, as well as for general decorative purposes in its raw form.

## DIMENSIONAL AND MOISTURE CHARACTERISTICS

### Thickness tolerance

- Thickness tolerance for panels up to 20 mm is +0,3/-0,5 mm, while for thicker panels it is +0,5/-0,7 mm.
  - Thickness differences within the same panel are allowed up to  $\leq 0.3$  mm.
- Valid ex works based on a moisture content of about 6 to 14 %

### Length/width

- Length/width tolerance is +2/-0 mm.

### Edge straightness

- Allowed 1mm/m length

### Squareness

- Allowed 1mm/m length

### Flatness

Full panel size measured on a flat surface

- Flatness tolerance for standard panels is 20 mm for thicknesses  $\leq 6$  mm, and 15 mm for thicknesses  $> 6$  mm.
  - Flatness tolerance for XL panels is 20 mm.
- Climatize the panels to obtain the best results

### Moisture content

- Typical moisture content is between 6 - 14 % when leaving the factory
- The moisture content may change during warehousing and transportation.





## EFFICIENCY POPLAR – B

B face eminently light and uniform in colour, with isolated knots and repairs.

efficiency  
poplar

### NATURAL CHARACTERISTICS<sup>1</sup>

<b>Pin knots</b>	■ Allowed
<b>Dead, tight and loose knots</b>	■ Up to 10 knots, each ≤ 50 mm in diameter, are allowed
<b>Natural colour variations</b>	■ Allowed if they are light and cover less than 25% of the total surface area
<b>Insect anomalies</b>	■ Not allowed
<b>Surface roughness</b>	■ Allowed if smooth

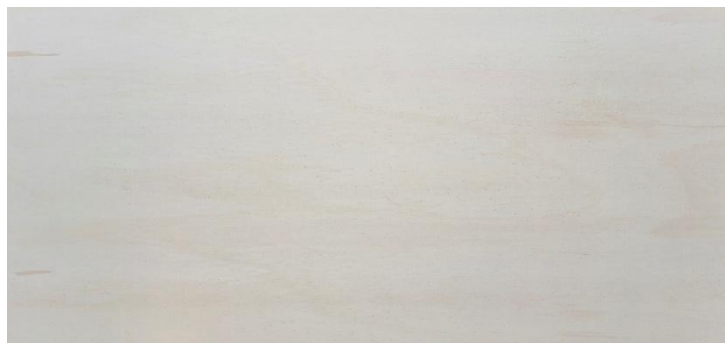
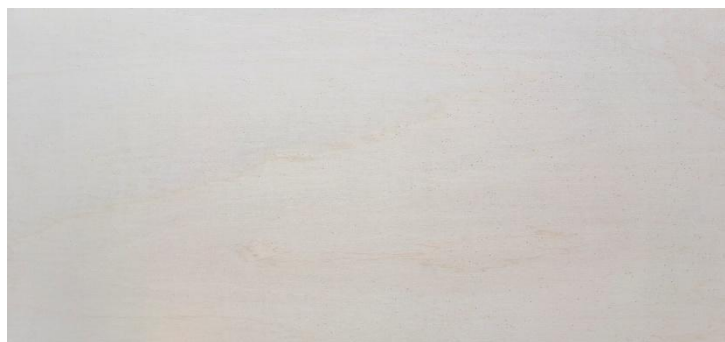
### MANUFACTURING DEFECTS<sup>1</sup>

<b>Unnatural colour variations</b> Only Naturbind panels	■ Dark glue can eventually be visible on the surface
<b>Knife marks</b>	■ Allowed if they are smooth
<b>Press marks, dents</b>	■ A maximum of 5 properly filled small defects is permitted
<b>Open splits</b>	■ Up to 5 properly filled splits with a width less than 20 mm are allowed ■ Splits of less than 1 mm in width may not be repaired.
<b>Gaps in veneers beneath the top layer</b>	■ Allowed if they measure less than 20 mm in width
<b>Sanding marks</b>	■ Allowed if they are not clearly detectable by touch or sight
<b>Wavy sanding</b>	■ Not allowed
<b>Sanding through</b>	■ Small isolated areas are allowed
<b>Unsanded areas</b>	■ Small isolated areas are allowed
<b>Delamination</b>	■ Not allowed
<b>Jointed faces</b>	■ Not allowed

<sup>1</sup>Open defects will be repaired with putty, except for thin panels (3-ply), in which only the top face is repaired



## EFFICIENCY POPLAR – B



*This photos are intended to show the natural variability of the Wood within the same Quality grade, in the batches photographed. The different Quality grades have a wide range of admissible defects; consequently, these photos do not imply any guarantee from Garnica that they are representative of other batches. They are simply examples of what might be found in each Quality grade.*





## EFFICIENCY POPLAR – BBA

BBA face with natural colouring of the poplar heartwood and occasional presence of knots.



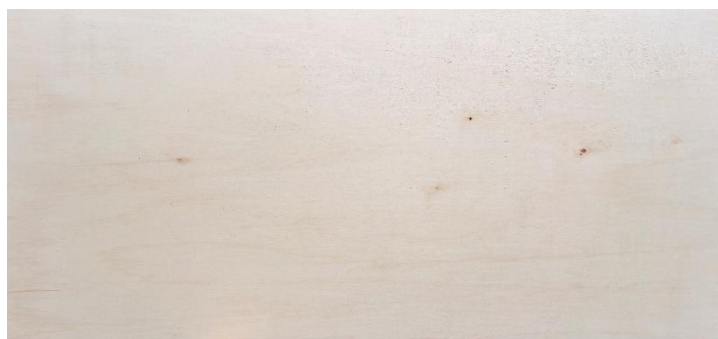
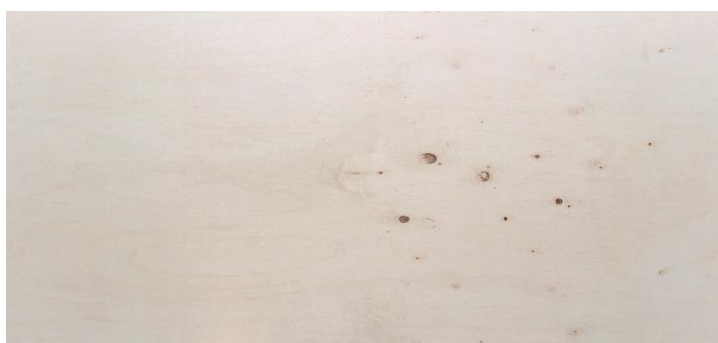
### NATURAL CHARACTERISTICS<sup>1</sup>

<b>Pin knots</b>	■ Allowed
<b>Dead, tight and loose knots</b>	■ Up to 30 knots, each ≤ 50 mm in diameter, are allowed
<b>Natural colour variations</b>	■ Allowed
<b>Insect anomalies</b>	■ Minor isolated imperfections are acceptable
<b>Surface roughness</b>	■ Allowed if smooth

### MANUFACTURING DEFECTS<sup>1</sup>

<b>Unnatural colour variations</b> Only Naturbind panels	■ Dark glue can eventually be visible on the surface
<b>Knife marks</b>	■ Allowed if they are smooth
<b>Press marks, dents</b>	■ A maximum of 5 properly filled small defects is permitted
<b>Open splits</b>	■ Up to 8 properly filled splits with a width less than 25 mm are allowed ■ Splits of less than 1 mm in width may not be repaired.
<b>Gaps in veneers beneath the top layer</b>	■ Allowed if they measure less than 20 mm in width
<b>Sanding marks</b>	■ Allowed if they are not clearly detectable by touch or sight
<b>Wavy sanding</b>	■ Not allowed
<b>Sanding through</b>	■ Small isolated areas are allowed
<b>Unsanded areas</b>	■ Small isolated areas are allowed
<b>Delamination</b>	■ Not allowed
<b>Jointed faces</b>	■ Not allowed

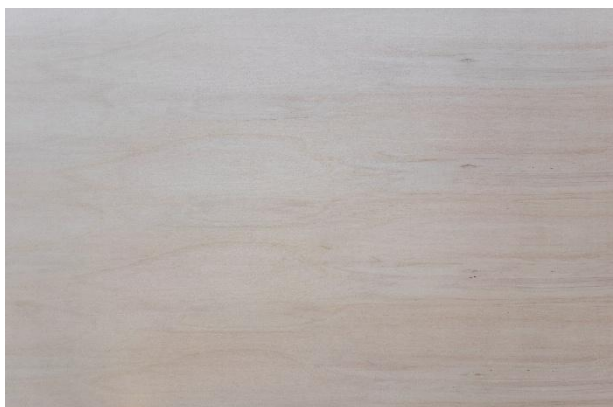
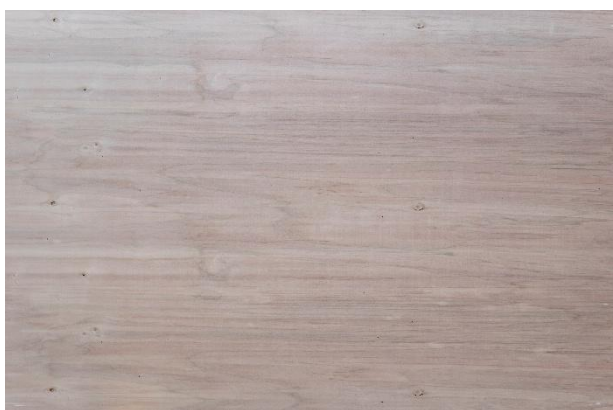
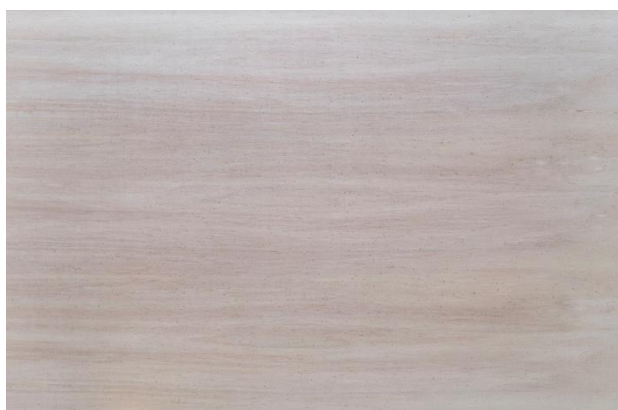
<sup>1</sup>Open defects will be repaired with putty, except for thin panels (3-ply), in which only the top face is repaired.



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## EFFICIENCY POPLAR – BBA



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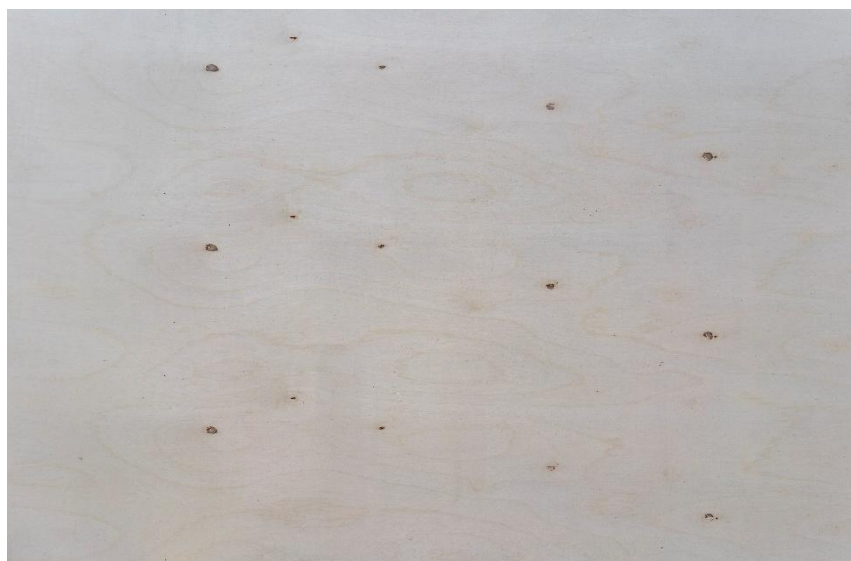
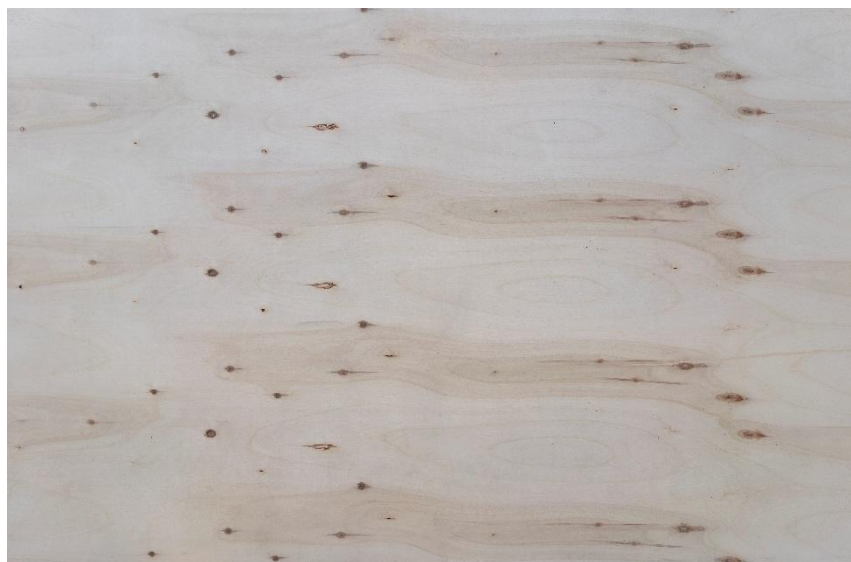
<b>Pin knots</b>	■ Allowed
<b>Dead, tight and loose knots</b>	■ Up to 60 knots, each ≤ 50 mm in diameter, are allowed
<b>Natural colour variations</b>	■ Allowed
<b>Insect anomalies</b>	■ Isolated imperfections are acceptable
<b>Surface roughness</b>	■ Allowed

## MANUFACTURING DEFECTS<sup>1</sup>

<b>Unnatural colour variations</b> Only Naturbind panels	■ Dark glue can eventually be visible on the surface
<b>Knife marks</b>	■ Allowed provided there is no material loss
<b>Press marks, dents</b>	■ A maximum of 5 properly filled defects is permitted
<b>Open splits</b>	■ Up to 8 properly filled splits with a width less than 25 mm are allowed ■ Splits of less than 1 mm in width may not be repaired.
<b>Gaps in veneers beneath the top layer</b>	■ Allowed if they measure less than 20 mm in width
<b>Sanding marks</b>	■ Allowed if they are not clearly detectable by touch or sight
<b>Wavy sanding</b>	■ Not allowed
<b>Sanding through</b>	■ Small isolated areas are allowed
<b>Unsanded areas</b>	■ Small isolated areas are allowed
<b>Delamination</b>	■ Not allowed
<b>Jointed faces</b>	■ Not allowed

<sup>1</sup>Open defects will be repaired with putty, except for thin panels (3-ply), in which only the top face is repaired.





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## EFFICIENCY POPLAR – BB



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